



Standard reference

MDF Firax

Product class

FR-MDF-LA EN 622-5

Producer

SPANOLUX

Solution





Scope

Fire retardant high density MDF board for use in dry conditions.

Description

High-density MDF with fine sanded surface, particularly screwable core and excellent fire retardant properties. Suitable for industrial processing for interior decoration products and furniture production. Can be refined with paper, melamine, laminate or veneer. The board is heat- and fire-resistant and has low formaldehyde emission (E1 class). The board is used in particular in public buildings such as hospitals, airports, rest homes, theatres, hotels, etc. MDF Firax withstands extreme heat and fire and has several national and international test reports.

Use of the product

The board must be applied in service class 1 (restrictions in temperature and ambient humidity) and can only be used in biological hazard class 1 of EN 335-3. The boards must be protected from any direct contact with water. They must be stacked flat, on a pallet or using a sufficient number of cross members. Boards should not be stored vertically, unless ground contact can be avoided. The board will expand or shrink under variable humidity conditions. Use suitable sawing, milling and drilling tools.

The fire retarding products and dyes in the board may in exceptional cases affect certain glues or paints. Always perform a test before use.

Dimensions and stock range

Thickness: 6 to 30 mm. Max. width and length: 244 - 255 to 635 cm length. Spanolux has high-capacity saws that support all sawing dimensions. In principle, all thicknesses and lengths/widths are available within the press capabilities. Contact our agent or mail to sales@spanolux.be.

Stock range

| Dimensions MDF | Quantities per pack |
|----------------|---------------------|
|----------------|---------------------|

| Firax | | | | | | | | | | |
|----------------|-----|----|----|----|----|----|----|----|----|-----|
| Thickness (mm) | 06 | 09 | 10 | 12 | 15 | 18 | 19 | 22 | 25 | 30* |
| 122x244 | 120 | 80 | | 60 | 50 | 40 | 40 | 32 | 28 | 24* |
| 122x305 | 120 | 80 | | 60 | 50 | 40 | 40 | 32 | 28 | 24* |
| 220x366 | | | 45 | | | | 24 | | 18 | |

(*) No certificate

Technical specifications

| Technical specifications | | | | | | | | | | | | |
|--------------------------------------|-------|------------------------|------|------|------|------|------|------|------|------|------|------|
| General characteristics + standard | Unit | Average values | | | | | | | | | | |
| Thickness EN 324-1 | mm | 6 | 9 | 10 | 12 | 15 | 16 | 18 | 19 | 22 | 25 | 30 |
| Density EN 323 | Kg/m³ | 820 | 770 | 760 | 750 | 740 | 740 | 740 | 740 | 710 | 710 | 710 |
| Moisture content EN 322 | % | 6-10 | 6-10 | 6-10 | 6-10 | 6-10 | 6-10 | 6-10 | 6-10 | 6-10 | 6-10 | 6-10 |
| Technical characteristics + standard | | 5/95 Percentile values | | | | | | | | | | |
| Swelling/24h EN 317 | % | 30 | 17 | 15 | 15 | 12 | 12 | 12 | 12 | 10 | 10 | 10 |
| Internal bond EN 319 | N/mm² | 0,7 | 0,7 | 0,65 | 0,65 | 0,6 | 0,6 | 0,6 | 0,6 | 0,6 | 0,6 | 0,6 |
| Bending strength EN 310 | N/mm² | 29 | 29 | 27 | 27 | 25 | 25 | 25 | 25 | 23 | 23 | 23 |
| Modulus of elasticity EN 310 | N/mm² | 3000 | 3000 | 2800 | 2800 | 2500 | 2500 | 2500 | 2500 | 2300 | 2300 | 2300 |

General specifications

| | | | Fibreboards - Specifications Part 1: General requirements | | | | |
|-------------------------------------|----------|---------|---|---------------|--|--|--|
| Property | Standard | Unit | Nominal thickness classes (mm) | | | | |
| | | | ≤19 | >19 | | | |
| Tolerances on nominal dimensions: | | | | | | | |
| Thickness | EN 324-1 | mm | ± 0,2 | ± 0,3 | | | |
| Length and width | EN 324-1 | mm/m | ± 2,0 mm/m, n | nax. ± 5,0 mm | | | |
| Squareness | EN 324-2 | mm/m | ≤2,0 r | mm/m | | | |
| Edge straightness length and width | EN 324-2 | mm/m | ≤1,5 mm/m | | | | |
| Tolerance on density within a board | EN 323 | % | ± 7,0 | | | | |
| Formaldehyde Perforator Class E1 | EN 120 | mg/100g | ≤8 | | | | |

Spanolux holds the following product certificates for MDF Firax:

ISIB België: A1

UK, Warrington Fire: class 1

France, CSTB: M1

France, CSTB melaminated 80 to 160 g/m²: M1 Italy, Ministero del interno: Classe Prime

Spain, Applus: M1 USA, HPVA: A

Burnthrough time: 30 mm/hr or 0.5 mm/min



Sunday, January 08, 2012 This document may not contain the latest information. To view the latest updates, go to: www.spanogroup.be

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